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DSK079
Job Sheet 191142

Part No: DSK079 **Job Qty:** 6 pcs
Part Name: D2894-1 Turning Detail

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 2/21/19 **Job Tracking No:**
Due Date: 3/15/19 **Created By:** Jesse White
Type: SOLD **Description:**
Note: DWG REV A IPP rev A. 08.03.13 new issue EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	6 pcs	3/15/19	3/15/19	0.41	8.11	Doosan - 1		PMP 2019-03-31
110	QC 2	6 pcs	3/15/19	3/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		PMP 2019-03-31
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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Container No: S167966

Part: DSK079
Job No: 191142
Serial No/Batch: S167966
Revision:
Inspector:
Exp Date:
Instructions:

Date: 03/21/19

120 QC 8	6 pcs	3/15/19	0.00 0.00	QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mm 19/04/08
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
130 Packaging 3-1 - Stock - B4B 6 pcs		3/15/19	0.00 0.00	Packaging 3 - 1 - B4B	mm 19/04/08
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21	21 APR 03 2019

2/21/19

[Dart Hawkesbury] Job Sheet - White, Jesse

		QC 21 - SA - 70		
		QC 21 - SA - 53		
Part Op 100 - Doosan (Doosan Lathe) Turn blank as per Folio FA253 ENSURE TO TEST FIT ID BORE WITH 4TH AXIS PLUG				
Descriptions: /FIT MUST SNUG****				
110 - QC2 Machining-4 (QC2- Inspect parts off machine FAI/FAIB)				
120 - QC8 Machining-4 (QC8- Inspect parts - second check)				
130 - Packaging3-2 (Identify as per dwg & Stock Location:) LOCATION: MAT060				
140 - QC21 (QC21- Final Inspection - Work Order Release)				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D6104-009	Round Billet, 17-4	6 pcs (1 ea)	100-Doosan - 1	5083257
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	D6104-009	6	18	0
Part Specifications				
Specifications could not be found.				

Plex 2/21/19 3:58 PM dart.white.jesse

DART AEROSPACE LTD		Work Order:	
Description: Turning Detail for D2894-1		Part Number:	DSK079
Inspection Dwg: DSK079		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.778	2.783		2.781	2.7805	2.780	2.7805	2.780
B	3.990	4.010		3.998	3.9985	3.9985	3.998	3.9985
C	3.088	3.108		3.098	3.0985	3.098	3.0985	3.0985
D	0.718	0.738		.727	.7265	.7265	.7255	.726
E	0.090	0.110		.101	.1015	.101	.101	.1015
F	2.968	2.988		2.978	2.9785	2.978	2.979	2.979
G	1.410	1.430		1.4205	1.421	1.420	1.421	1.4205
H	1.150	1.160		1.158	1.1565	1.157	1.154	1.157
I	5.240	5.260		5.252	5.251	5.2495	5.250	5.2495
J	0.022	0.042		.0315	.0315	.0315	.0315	.0315
K	0.240	0.260		.250	.250	.250	.250	.250
L	0.090	0.110		.100	.1005	.1005	.101	.101

Measured by: <i>PMP</i>	DAS 56 9-89	Date: 2019-03-31
Audited by: <i>MMPL</i>		Date: 17/04/02
Prototype Approval:		Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>